



WEXCO CORPORATION
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Since 1975

Wexco Polymer to Inlay Cross reference

Polymer Category	WEXCO INLAY Recommendation		
	Unfilled & Soft Filler	Hard Filler (<20% Typical)	Corrosive
Epoxy	777	777	777
Aminos(Urea and Melamine)	666 / 686XL	777	777
Phenolic	666 / 686XL	777	777
Styrenics	666 / 686XL	777/Duro	777
Nylon (Polyamide)	666 / 686XL	777	777
Polyacetals	666 / 686XL	777	777
Polyaryls	777	777	777
Vinyls	666 / 686XL	777/Duro	777
Thermoplastics with Foam Agents	777	777	555
Thermo-set materials	777/Duro	777/Duro	777/Duro
Polyolefin (Unspecified)	666 / 686XL	777	777
Polycarbonate	686XL	777	777
Polycarbonate Elastomer Filler	777	777	777
Polypropylene	666 / 686XL	777/Duro	777
Polyethylene	666 / 686XL	777/Duro	555
Polyesters	686XL	777	Call Wexco
Urethanes	666 / 686XL	777	555/BO22
Cellulosics	555 / 666 / 686XL *	777	Call Wexco
Sulfones	555	777	Call Wexco
Fluorocarbons	BO22	Call Wexco	BO22
Engineering Resins	Call Wexco	Call Wexco	Call Wexco

777/Durocast is not recommended for ceramic applications

Typical Soft fillers: Clay and Cellulose

Typical Hard fillers: Mineral and Glass

*Many Cellulosic's, such as Cellulose acetate may run effectively with Wexco 666.

Service. Expertise. Quality.